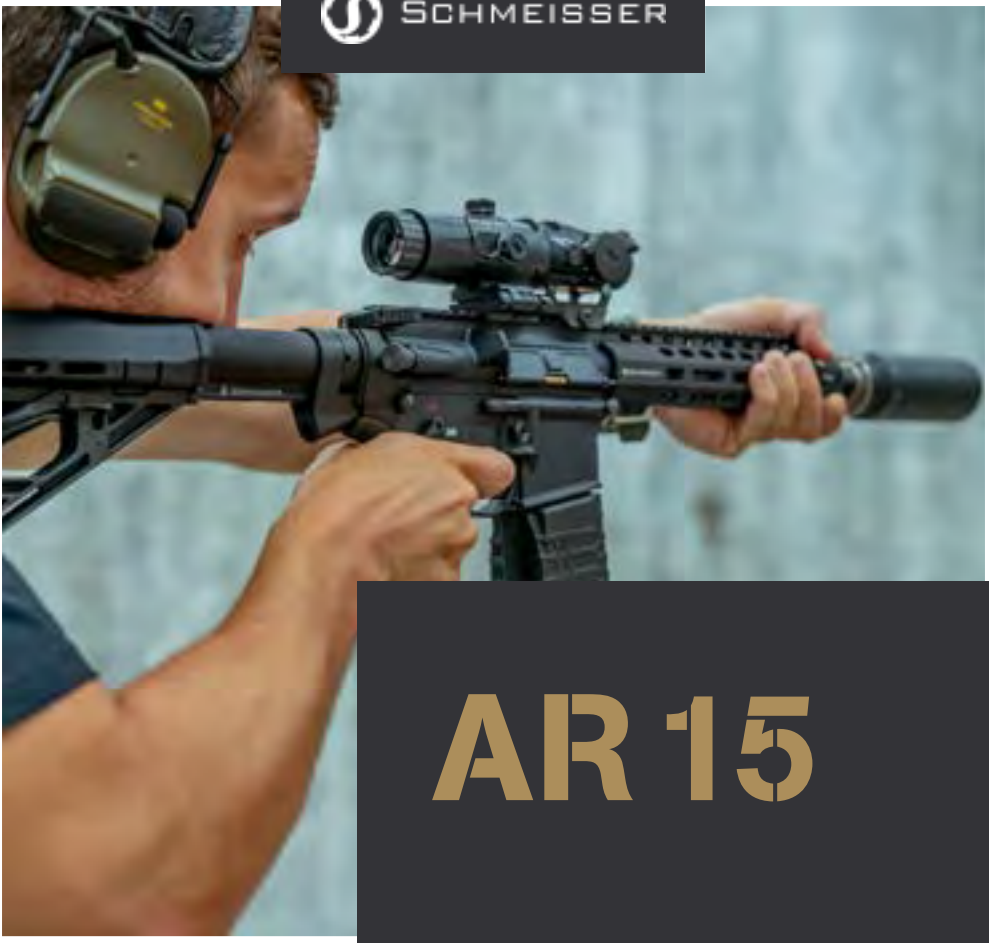
SCHMEISSER



AR 15

THE FINAL EVOLUTION

DE BEDIENUNGSANLEITUNG 1-43

EN USER MANUAL 44-86

QUALITY MADE IN GERMANY

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Alle Teile und Innovationen werden in unserem Hause, unter Beachtung unseres Qualitätsanspruches, konstruiert.
Zielsetzung ist:
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Neue Teile werden in Kleinserie hergestellt und getestet. Nachdem die Tests erfolgreich abgeschlossen wurden, beauftragen wir Unternehmen die diese Teile für uns exklusiv in Serie herstellen.

Die für uns hergestellten Teile stammen überwiegend aus Deutschland. Es werden aber auch Teile von europäischen und Nato-Zertifizierten Lieferanten zugeliefert. Die Lieferanten wie auch wir selbst sind nach DIN EN ISO **9001:2015** zertifiziert.

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Die in diesem Land verwendeten Toleranzen, Materialien und Oberflächenbehandlungen genügen unseren Qualitätsansprüchen in der Regel nicht.

Daher war diese Kaufentscheidung die Beste die Sie treffen konnten.



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AR 15

USER MANUAL

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INTRODUCTION

Schmeisser GmbH is proud to bear the name of Hugo Schmeisser, one of the most innovative arms designers of the 20th century.

Schmeisser today

Tradition meets high-tech – certainly a good philosophy. Production and quality controls are a major part of our production process, since we have made it our goal to produce the best AR 15 and 1911 right here in Krefeld, Germany. For hunters, sport shooters or domestic and international police and military markets alike, all of the major rifle system components are made in Germany in strict accordance with ISO 9001. This is the only way we can ensure uniformly high quality and delivery capacity. We see new developments and product optimizations as our daily challenges.

GERMANY
PRODUCTION SITE

ISO 9001
CERTIFIED

CF537
NATO NUMBER

AR 15



The Schmeisser AR 15 is based on a system which has already been in use for decades by militaries all over the world. Much has changed over the years, especially in the field of material development.

For instance, a wide range of alloy components now makes it possible to produce stronger materials than ever before. That's why the upper and lower receiver of the Schmeisser AR 15 are made of drop-forged 7075 T6 aluminum. This manufacturing process gives the material an uninterrupted grain structure, as opposed to receivers which are machined from solid.

The Schmeisser AR 15 is a gas-operated rifle with a lug locking system. The following operator's manual gives the user an overview of the rifle's most important functions, handling, maintenance, cleaning and care.

WARNINGS AND SAFETY NOTIFICATIONS





Danger to life and limb when handling loaded rifles.

Danger to life and limb when handling loaded rifles.

Only fire this rifle where permitted by law.

Always consider a firearm to be loaded until you have conducted a safety check of the rifle yourself.

Never point the rifle at a person, even if the rifle is believed to be unloaded! Always keep the muzzle pointed in a safe direction, such as a bullet trap.

Conduct a safety check before using the rifle.

Only use ammunition that is approved according to CIP specifications and is undamaged and free of dirt. Failure to observe this can lead to severe injuries or even death. Only use the rifle when it is in technically perfect condition.

Store the rifle and ammunition in accordance with the applicable storage regulations.

Read through the operating instructions carefully before using the rifle.

Never attempt to modify or alter the rifle yourself. This could cause damage to the rifle and result in personal injury or even death. Any consequences and the resulting liability from tampering with the rifle or the use of the rifle are rejected by the manufacturer or importer.

If there is any water or other liquids and/or foreign particles or fouling in the barrel during firing, it may cause the rifle to explode and result in personal injury or even death.

Stop shooting immediately if you hear a change in report or feel a difference in recoil. Pulling back the bolt and remove the ammunition from the rifle. Then conduct a thorough safety check on the rifle and make sure that there is no bullet or powder residue or other fouling in the barrel.

Remove the foreign particles and clean the barrel before resuming shooting. If there is a bullet in the barrel, consult a qualified gunsmith or firearm dealer who will rectify this problem in a professional manner.

Safety notice

The operating instructions are part of the rifle.

Do not use the rifle until you have fully understood all safety regulations and the handling of the rifle.

Only persons who have completely read and understood the operating

Instructions should be allowed to use the rifle.

Before handing the rifle over or laying it down, check to make sure it is not loaded and keep the bolt open until it is loaded for use.

Always wear hearing protection and safety goggles during shooting. Make people in the vicinity aware of hearing protection and safety goggles.

Point out to bystanders possible hazards due to noise, shell cases and gun smoke.

TECHNICAL DATA



CALIBER	.223 Rem (5,56 x 45)
MAGAZINE	10-round
TWIST	1:9 for all models, except 1:8 for Ultramatch STS, DMR
GROOVES	6
ACTION TYPE	Gas pressure operated lug locking system
Vº	Approx. 890 m/s or 2,900 fps (depending on ammunition)



HANDLING AND MODE OF OPERATION

Safety check

Conduct a safety check before each time you handle the rife, before and after shooting, as well as when loading the rifle and when handing it to other people. Be sure to keep the muzzle pointed in a safe direction when doing so.

1. Set the rifle on safety (if cocked)
2. Remove magazine from the rifle (if it is inserted). Push the magazine release button on the right side to do so
3. Pull the charging handle back a bit and conduct a visual inspection to determine whether the rifle is loaded
4. Look into the chamber through the ejection port in order to be sure that there is no cartridge in the chamber



5. Release the charging handle, the bolt speeds forward
6. Pull the trigger and the trigger hammer will be released
7. The rifle is now uncocked/decocked



Safety

The AR 15 has a trigger safety; the rifle can only be put on safety when cocked.

Cock the rifle by pulling the charging handle all the way back and letting it snap forward. Put the safety lever into the (safe) position by swinging it counter-clockwise. The safety roller will now block the trigger.



Safe



Fire

Operating sequence of the repeating cycle

The shot is fired when the trigger is pulled. When the bullet has passed the gas port in the barrel, the powder gases will flow through the gas block and into the gas piston.

The powder gas flows through the gas tube until it hits the gas diverter on the bolt. This introduces

the powder gas into the bolt head carrier, where it hits the rear part of the bolt head. The pressure causes the bolt head carrier and bolt head to move in opposite directions from one another. The control bolt applies a rotating motion to the bolt head, thus releasing the barrel extension, the counter bearing. After approx. 6 millimeters of release travel, the locking bolt is lifted and the locking piece slides rearward from the acceleration put on it. The cartridge case being held by the extractor is pulled out of the chamber and ejected through the ejection port by the ejector.

The bolt moving backwards pushes the striker backwards and re-cocks it. The locking spring with buffer housed in the rifle's buttstock ensures that the bolt closes again after the end of the rearward motion. In the process, a new cartridge is moved from the magazine and into the chamber. The rifle is re-cocked and ready to fire.









Bolt catch

The Schmeisser AR 15 has an automatic bolt catch. It is triggered by the magazine follower after the last shot is fired. In order to manually secure the bolt in the rearward position, the bolt must be pulled all the way back with the charging handle, and the bolt catch lever at the bottom end must be pushed. Push the charging handle back in the forward position. In order to put the bolt back into the forward position, either push the bolt catch lever latch at the top end of the lever or push the bolt catch on the right side down or pull the charging handle into the rearward position and let it snap forward.

LOADING THE RIFLE

Loading the magazine

Push the cartridges into the magazine one by one. Make sure that the cartridges are seated correctly by gently pushing the top cartridge in the magazine downward with your thumb after loading. The cartridges should be able to move without catching. If the cartridges have become jammed, you can remedy this by gently knocking the back of the magazine with the palm of your hand.



Inserting the magazine

1. Insert full magazine into magazine well
2. Push magazine into end position until it audibly clicks into place
3. Make sure that the magazine is properly locked in place



Chambering a round

1. Hold the rifle by the grip with one hand Keep your index finger outside of the trigger guard



2. Pull the charging handle all the way back
3. Release the charging handle (The rifle is now loaded)
4. Set safety catch lever to position (safe)
5. Set safety catch lever to position (fire)
6. Pulling the trigger will fire the shot



Reloading

1. Put rifle on safety
2. Remove magazine
3. After the last round is shot, the bolt stays open
4. Make sure that the chamber is clear (see section *Safety check*)
5. Insert loaded magazine into rifle



6. Make sure that the magazine is completely locked in place
7. Pull charging handle back a bit and release it, or push the bolt catch lever
8. The rifle has now been reloaded and ready to fire

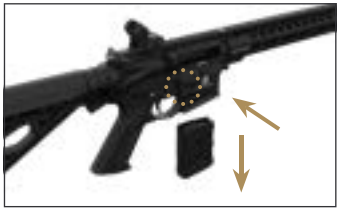
Safety notice

Make sure that the magazine is not dented, dirty or otherwise damaged.

Only chamber a round immediately before shooting.

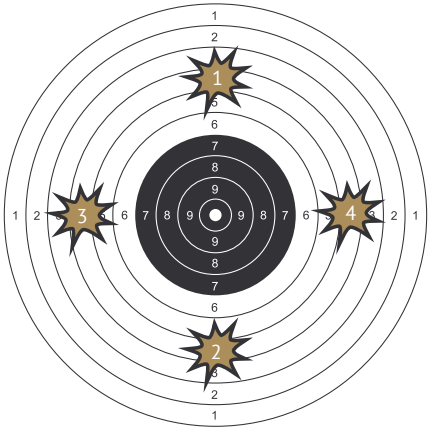
Unloading

1. When the bolt catch is in the backwards position put safety catch lever on safety
2. Push the magazine release button and remove magazine
3. Pull charging handle all the way back to remove the cartridge in the chamber
4. Conduct safety check (see section *Safety check*)
5. Close bolt, take rifle off safety and dry fire in a safe direction





ADJUSTING THE SIGHTS



POINT OF IMPACT

1 **Position of front sight too low**
Adjust front sight in direction **UP**

2 **Position of front sight too high**
Adjust front sight in direction **DN**

3 **Position of diopter too far to the left**
Adjust diopter in rear sight in direction **R**

4 **Position of diopter too far to the right**
Adjust diopter in rear sight in direction **L**

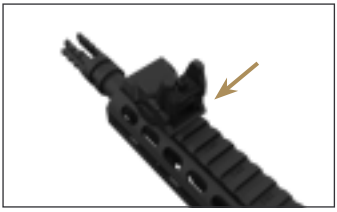
Height adjustment

Adjusting the front sight: UP refers to the height adjustment of the front sight. Turning in the direction UP moves the front sight upwards.

➥ The point of impact is lower.

DN (down) refers to the height adjustment of the front sight. Turning in the direction DN moves the front sight downwards.

➥ The point of impact is higher.



Windage adjustment

Adjusting the diopter: **R** (right) refers to the windage adjustment of the diopter. Turning in direction R will move the diopter to the right

➥ The point of impact is further to the right.

L (left) refers to the windage adjustment of the diopter. Turning in direction L will move the diopter to the left

➥ The point of impact is further to the left.



Safety notice

Make sure that the rifle is unloaded and on safety during cleaning before proceeding (see section *Safety check*).

ADJUSTING THE GASBLOCK



Safety notice

When delivered, the gas block is already set to the ideal gas pressure and does not have to be adjusted under normal conditions.

Adjusting the gas block can affect the reliability of the firearm!

Conduct a safety check on your firearm before changing the gas block setting.

Maintenance notice

In order to prevent the adjustment screw from getting stuck, it should be turned four clicks back and forth every 1000 shots.

There is no need to remove the adjustment screw for maintenance or cleaning purpose.

Please note that the adjustment screw is secured by a roll pin against removal and loss.

Reset the gas pressure

If the optimal function of the firearm is no longer guaranteed due to dirt or misadjustment, the gas block can be returned to the ideal range according to the following scheme:

1. Fully screw in the adjustment screw with the provided Allen key. The gas hole is now completely closed.

2. Unscrew the adjustment screw by approx. 12-15 clicks. With this setting, the notch in the gas block should point to the area between the middle and rear mark on the regulating screw.

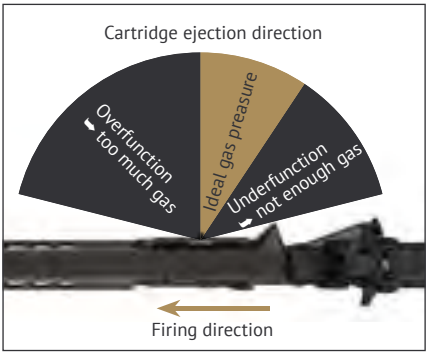


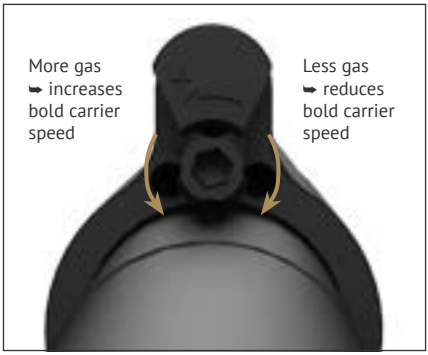
3. Taking the usual safety measures, the ejection pattern should be observed when firing a few test shots. The horizontal ejection pattern should be between 3 and 4 o'clock position.

4. The gas pressure and so the bolt speed can be adjusted by turning the regulating screw:

   - The gas pressure is reduced when turning the screw clockwise (looking at the gas block from the front).

   + Unscrewing the screw (turning counter-clockwise) increases the gas pressure and thus also increases the speed of the bolt





Suppressor operation

When using a suppressor, the gas pressure should be adjusted. If the firearm is used alternately with and without a suppressor, the optimal setting should be determined for both configurations.

So later on you can quickly switch between the two configurations by adjusting the gas block with a known difference in clicks.

DISASSEMBLY INTO ASSEMBLY GROUPS

Disassembling the upper and lower receiver

1. Use your thumb or a pin punch to push out the rear locking pin from left to right until the locking pin protrudes



2. Use your thumb or a pin punch to push out the front locking pin from left to right until the locking pin protrudes



3. Remove the upper receiver from the lower receiver



Removing the bolt

1. Pull back the charging handle together with the bolt about 2/3 of the way



2. Remove the bolt from the upper receiver



3. Pull back the charging handle up to the recess in the upper receiver and remove it upwards





Disassembling the bolt

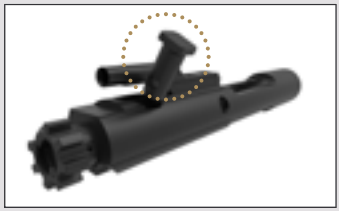
1. Push the bolt head into the bolt head carrier
2. Push out the retaining pin for the firing pin with a pin punch



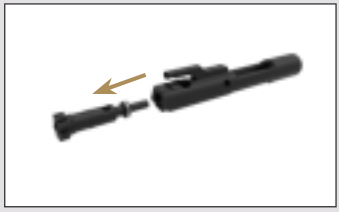
3. Guide the firing pin backwards from the bolt head carrier and remove downwards



4. Rotate the locking piece by 90° and remove upwards



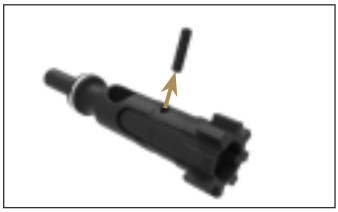
5. Pull the bolt head out of the bolt head carrier





Disassembling the bolt head

1. Gently push the extractor claw against the bolt head and push out the extractor axle with a pin punch



2. Remove extractor claw (make sure that you do not separate the extractor claw spring from the extractor)



Disassembling the lower receiver

1. Push the retaining bolt for the recoil spring downwards with your thumb or a pin punch (make sure that the striker is cocked, since the buffer and buffer spring cannot be removed otherwise)



2. Remove buffer and buffer spring



Safety notice

After installation check the function of the trigger without live firing.

Especially if the firearm safety works properly and if the hammer is securely hold by the disconnector and the sear.

It is only necessary to remove the handguard in exceptional cases.

Disassembling of the trigger

1. Place the right leg of the hammer spring on the disconnector
2. Swivel up the locking plate and then pull it out upwards



3. Push out the hammer and trigger pins to remove hammer and trigger



Removing the front handguard

1. Loosen the screws counter-clockwise with the Allen wrench provided



2. Remove the handguard forwards over the barrel



CLEANING AND MAINTENANCE OF THE ASSEMBLY GROUPS



Safety notice

Never change the direction of scrubbing while the cleaning brush is inside the barrel.

Never use steel brushes to clean the rifle.

Basic information: Clean the individual assembly groups thoroughly after every shooting session in order to ensure flawless functioning, accuracy and a long service life. This applies to all surfaces coated with smoke residue and assembly groups which are under stress. Only use cleaning products which are approved for firearm cleaning and maintenance. Read the instructions thoroughly. We recommend Schmeisser Riflecare products for cleaning your rifle, since they were developed for our products and are perfectly coordinated for them. Make sure that the rifle is unloaded during cleaning (see section *Safety check*).

Cleaning set (included)

SCOPE OF DELIVERY 1 bag (cleaning set)

1 bore shake







Cleaning and maintenance of upper receiver

1. Remove smoke residue in the upper receiver with the brush
2. Clean charging handle with a soft cloth



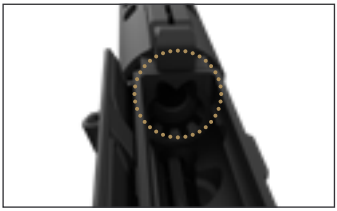
3. Oil the barrel from the inside and clean it with the brass brush to remove rough fouling



4. Clean locking bolt surfaces in the barrel extension and the chamber with the cleaning brush intended for that purpose



5. Remove smoke residue from locking lugs with the brush
6. Clean chamber and barrel with a wool pull-through
7. Scrub out barrel with a pull-through slightly coated in oil for rust-proofing





Use cleaning product, lubricant and preservative agent (oil) at the following areas:

All areas where rust can form from powder residue and fouling, as well as friction surfaces

- In the upper receiver (lubricant oil)
- In barrel and chamber (rust-proofing oil, **only** for storage)
- At the charging handle (lubricant oil)

Warning notice

Check of wear

Check the barrel, gas tube and handguard for damage and deformations such as cracks or bulging, and check all components for rust.

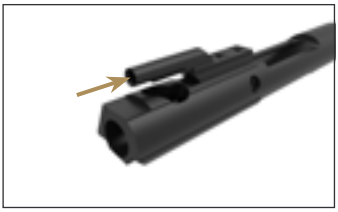
Safety notice

Remove oil residue in the barrel and chamber with suitable cleaning material before shooting.



Bolt cleaning and maintenance

1. Clean gas diverter with a cotton swab and oil slightly



2. Remove powder residue from bolt head on the following areas using a brush:
   a. Locking lugs
   b. Recess for extractor claw
   c. At the back of the gas rings
   d. On the extractor claw
   e. On the breech face



3. Clean locking piece, bolt head carrier (inside and outside) and firing pin retaining pin with a soft cloth
4. Clean firing pin with a brush

Warning notice

Check of wear

Check locking surfaces of bolt head, firing pin, locking piece and firing pin retaining pin for damage and deformation and check all components for rust.

Use cleaning product, lubricant and preservative agent (oil) at the following areas:

All areas where rust can form from powder residue and fouling

- Bolt head, inside and outside
- Bolt head carrier, inside and outside
- Locking piece, firing pin and firing pin retaining pin



Warning notice

Check for wear

Check the lower receiver at bolt catch lever, recoil spring guide rod tube buffer and buffer retaining pin for damage and deformations and check all operating elements for rust.

Lower receiver cleaning and maintenance

1. Clean the recess for the trigger group in the lower receiver with a pipe cleaner or cotton swab
2. Clean bolt catch lever with a brush
3. Clean magazine well with a soft cloth
4. Clean recoil spring guide rod tube with a 12-gauge wool pull-through (not included)
5. Clean buffer and spring with a soft cloth



ASSEMBLY OF THE SCHMEISSER AR 15



Assembling the lower receiver

Insert buffer into spring and slide them together into the recoil spring guide rod tube until it is held by the recoil spring retaining pin (make sure to align the buffer so that one of the three straight surfaces on the buffer head is facing downward)





Assembling the trigger

1. Align the trigger in the lower receiver and make sure that the legs of the trigger spring point forward. Push the trigger pin with its notch on the right side through the hole of lower receiver and trigger. In doing so the assembly aid is pushed out



2. Align the hammer in the lower receiver. Make sure that the legs of the hammer spring point backwards and rest on the trigger pin. Push in the hammer pin with its notch on the right side through the hole of lower receiver and hammer

Safety notice

After installation, firstly check the function of the trigger without live firing. Especially check if the firearm safety works properly and if the hammer is securely hold by the disconnector and the sear.

3. Place the right leg of the hammer spring on the disconnector. Slide the locking plate with its open front into the notch of the hammer pin



4. Swivel down the locking plate so that its downward open side engages into the notch of the trigger pin. Place the right leg of the hammer spring on the lug of the locking plate so that the locking plate is permanently pressed down



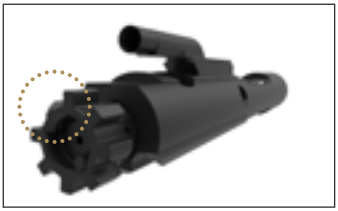


Assembling the bolt group

1. Insert extractor claw with extractor spring into the bolt group (if the extractor spring has fallen out, insert it with the larger end into the recess in the extractor claw)
2. Position both so that the retaining pin can be inserted and then center in the middle of the bolt head



3. Insert the bolt head into the bolt head carrier so that the extractor claw is pointing at 10 o'clock from the front view



4. Push bolt head all the way to the rear, align the hole for the locking piece in a line with the control cam in the bolt head carrier and insert the locking piece



5. Rotate the locking piece by 90° (if it cannot be inserted, check the position of the extractor claw)



6. Pull the bolt head all the way forwards
7. Insert the firing pin into the backside/rear of the bolt head carrier and push it forwards
8. Insert firing pin retaining pin





Safety notice

Check to make sure the firing pin retaining pin is seated properly by holding the bolt head carrier with the bolt head facing up and shaking it. The firing pin must not fall out to the back, but must be able to move back and forth slightly

To check the accuracy to size of the bolt head seal rings, hold the bolt group vertically as shown in the image below and push the bolt head into the bolt head carrier. Now hold the bolt head firmly. The bolt head must not move into the unlocked position from the weight of the bolt head carrier itself.



Bolt group locked

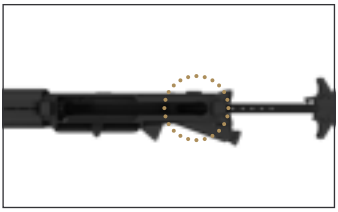


Bolt group unlocked



Assembling the upper receiver

1. Insert charging handle into groove in the upper receiver and push it forwards slightly



2. Insert bolt group into recess in the charging handle with the gas diverter facing downwards (make sure that the bolt head has been pulled all the way to the front so that the locking piece is in the maximum forward position)



3. Push the charging handle with the bolt group simultaneously forward until it locks into the barrel extension

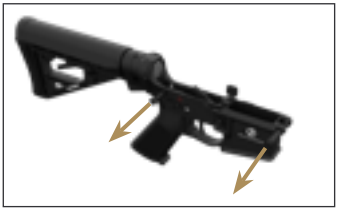


Attaching the lower receiver to the upper receiver

1. Close dust cover until it audibly clicks into place



2. Pull retaining pin in lower receiver to the left as far as it will go



3. Place upper receiver onto lower receiver. First, push the front retaining pin all the way in, then tilt the upper downwards and slide in the rear retaining pin

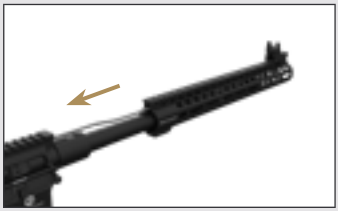


Safety notice

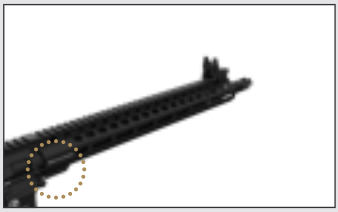
It is only necessary to remove the handguard in exceptional cases.

Attaching the front handguard

1. Push handguard onto the rifle over the barrel and gas block and align it to the Picatinny rail



2. Tighten hexagonal screws from back to front and vice versa



FUNCTION CHECK



Conduct a safety check before conducting the function check (see section *Safety check*).

1. Cock the rifle by pulling the charging handle, release it until it is in the end position and set safety lever to position (safe)



2. Pull the trigger – the striker must not fall



3. Set safety lever to position (fire) and pull trigger – the striker must fall



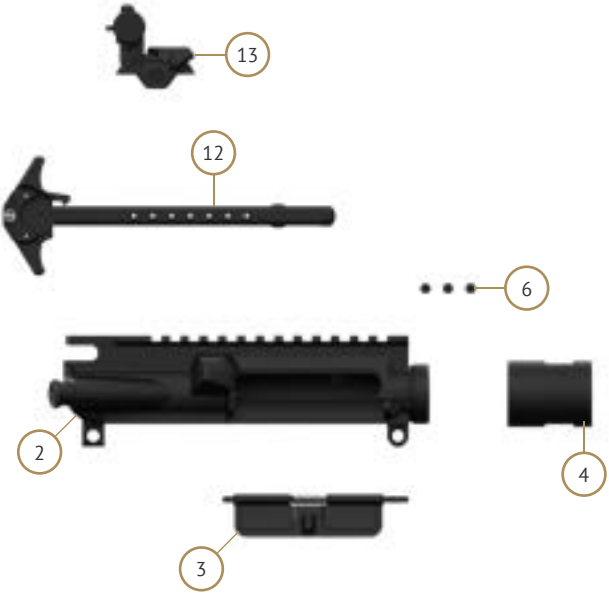
4. Hold the trigger down and cock the rifle using the charging handle at the same time; the disconnector will hold the striker in the rearward position



5. Slowly guide the trigger forward. The disconnector will release the striker. This will make a "click" sound. Pulling the trigger will fall the striker



EXPLODED DIAGRAMS BY ASSEMBLY GROUP



Upper receiver

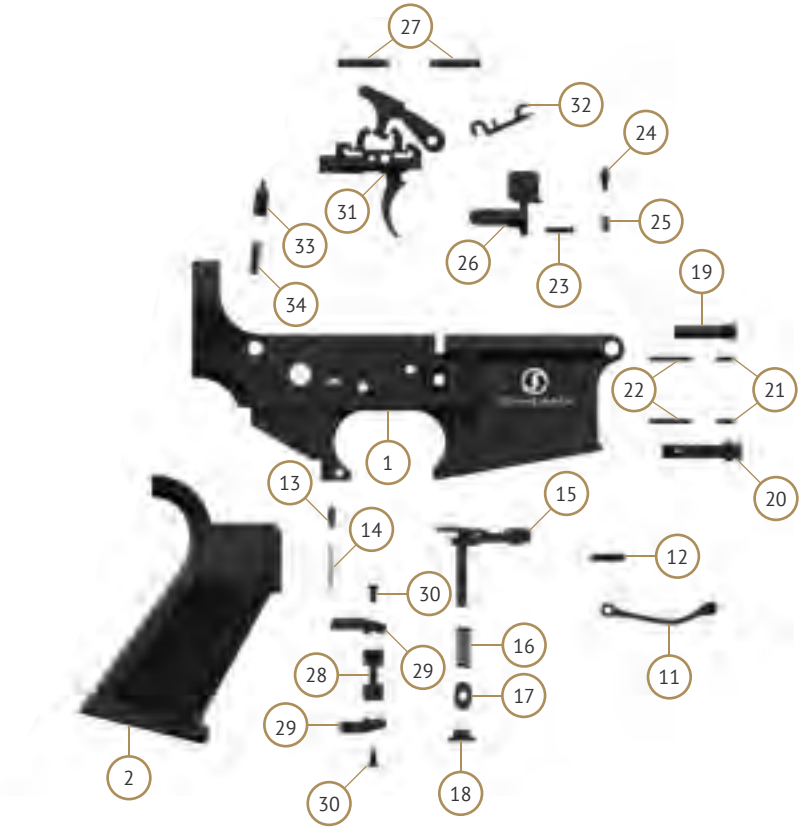
1 Barrel
2 Upper
3 Dust cover assembly
4 Barrel nut
5 Handguard
6 Screw for Hand guard/ 3 pcs
7 Crush washer
8 NoFlash - flash hider
9 Gas block .750
10 Gas tube
11 Bolt and carrier assembly
12 Charging handle assembly
13 Flip ups


13
5
11
8
7
10
9
1

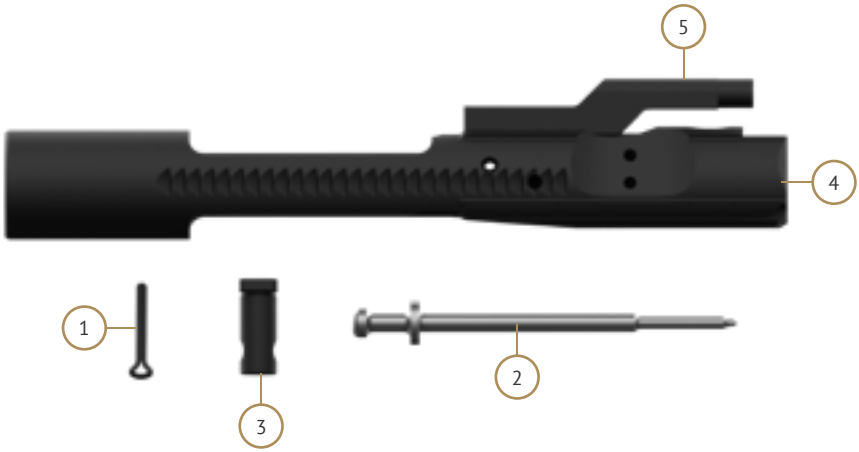


Lower receiver

1 Lower
2 Pistol grip
3 Pistol grip washer
4 Pistol grip screw
5 Buttstock
6 Solid Tube
7 Solid Castle nut
8 Solid QD Sleeve
9 Multi wire spring
10 Buffer assembly
11 Triggerguard assembly
12 Triggerguard roll pin
13 Safety detent
14 Safety detent spring
15 Ambi magazine catch
16 Magazine catch spring
17 Magazine catch distance piece
18 Magazine catch button

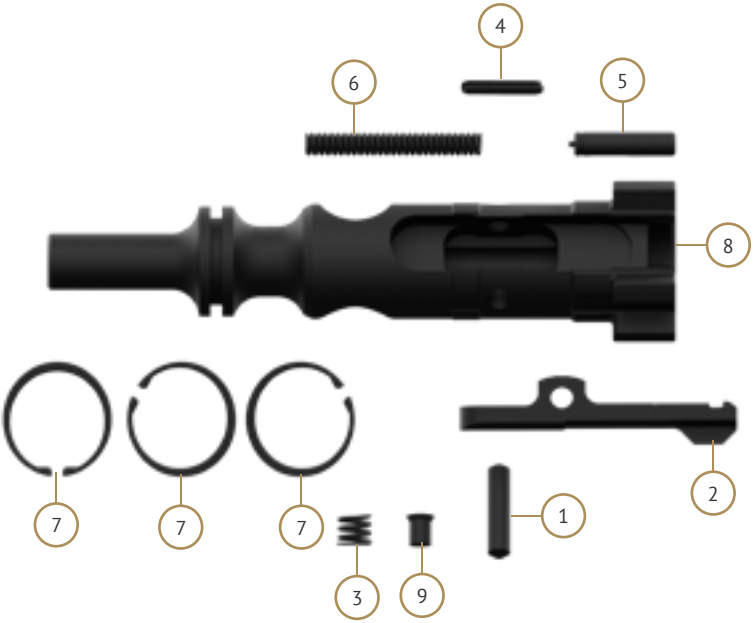


19 Take down pin
20 Pivot pin
21 Take down detent/ Pivot detent
22 Take down spring/ Pivot spring
23 Bolt catch roll pin
24 Bolt catch plunger
25 Bolt catch spring
26 Bolt catch
27 Hammer/ Trigger pin
28 Ambi safety selector axle
29 Ambi safety selector lever
30 Ambi safety selector screw
31 Two stage trigger
32 Trigger locking plate
33 Buffer retainer
34 Buffer retainer spring



Bolt carrier

1 Firing pin retaining pin
2 Firing pin
3 Cam pin
4 Bolt carrier
5 Gas diverter



Bolt head

1 Extractor pin
2 Extractor empty
3 Extractor spring
4 Ejector roll pin
5 Ejector
6 Ejector spring
7 Gas rings
8 Bolt head
9 Extractor Insert/ rubber buffer

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